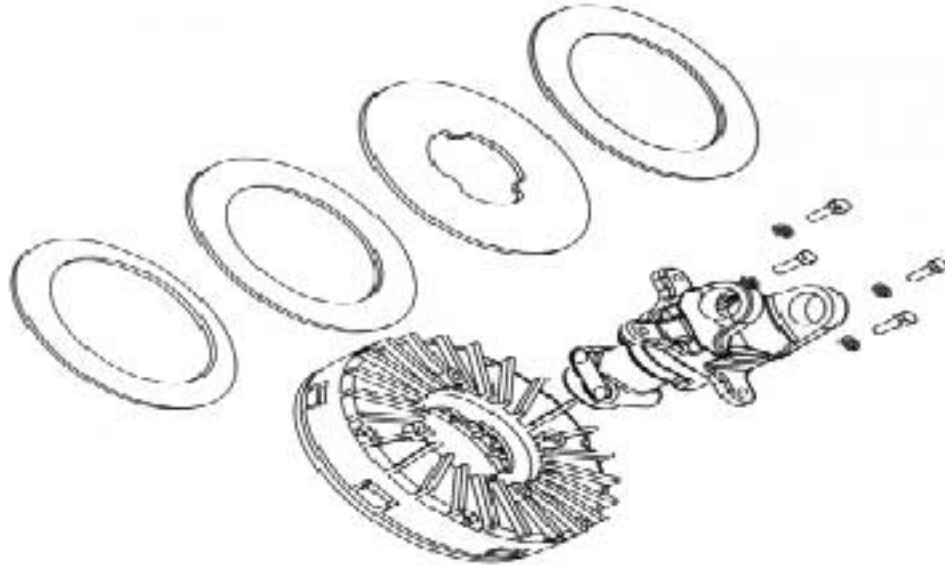


Weasler's TorQMaster Clutches



Clutch Paks come in friction only OR friction and overrunning combination **Hub specifications must match Clutch Pak specifications**

Complete Clutch Paks

Torque	Friction Only	Friction & Overrunning
5"		
6000 in. lbs.	550-6000	N/A
7"		
9000 in. lbs.	570-9000	571-9000
12000 in. lbs.	57012000	57112000
15000 in. lbs.	57015000	57115000
18000 in. lbs.	57018000	57118000

Springs

Outside Dia	Thickness	Color Code	Part Number
4.313"	.106"	Pink	985-6000
6.188"	.138"	Blue	987-9000
6.188"	.158"	Green	98712000
6.188"	.169"	Yellow	98715000
6.188"	.189"	White	98718000

Separator Plates

5" separator plate	4.25" O.D.	990-5000
7" separator plate	6.20" O.D.	990-7000
7" Overrunning separator	6.20" O.D.	991-7000

Friction Discs

5" friction disc	4.25" O.D.	970-5000
7" friction disc	6.20" O.D.	970-7000

Overrunning Clutch Repair Kit

Includes all small parts to repair overrunning portion of clutch assembly 980-7000

Clutch Hub Yokes

Bore Dimension by series	Clamp Yoke	Overrunning Clamp Yoke
	(round bores may not be clamp style)	
14 Series		
1.375 x 6 (540 RPM)	817-1406	818-1406
1.375 x 21 (1000 RPM)	817-1421	818-1421
1.750 x 20 (1000 RPM)	817-1420	818-1420
1.250" ROUND w/keyway	825-1420	826-1420
1.375" ROUND w/keyway	825-1422	826-1422
35 Series		
1.375 x 6 (540 RPM)	817-3506	818-3506
1.375 x 21 (1000 RPM)	817-3521	818-3521
1.750 x 20 (1000 RPM)	817-3520	818-3520
1.375" ROUND w/keyway	825-3522	826-3522
1.500" ROUND w/keyway	825-3524	826-3524
1.750" ROUND(no keyway)	827-3528	826-3528
2600 Series		
1.375 x 6 (540 RPM)	817-2606	818-2606
1.375 x 21 (1000 RPM)	817-2621	818-2621
1.750 x 20 (1000 RPM)	817-2620	818-2620
1.375" ROUND w/keyway	825-5522	826-5522
44 Series		
1.375 x 6 (540 RPM)	817-4406	818-4406
1.375 x 21 (1000 RPM)	817-4421	818-4421
1.750 x 20 (1000 RPM)	817-4420	818-4420
1.375" ROUND w/keyway	825-4422	826-4422
1.500" ROUND w/keyway	817-4424	818-4424
55 Series		
1.375 x 6 (540 RPM)	817-5506	818-5506
1.375 x 21 (1000 RPM)	817-5521	818-5521
1.750 x 20 (1000 RPM)	817-5520	818-5520
1.375" ROUND w/keyway	825-5522	826-5522
1.750" ROUND w/keyway	825-5528	826-5528
2.000" ROUND(no keyway)	827-5532	N/A